YANMAR

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SERVI CE MANUAL

MARI NE DI ESEL ENGI NE

YSM

1990. 8

YANMAR

SERVICE MANUAL

MARINE DIESEL ENGINE

MODEL YSM

FOREWORD

This service manual has been compiled for engineers engaged in the sales, service, inspection and maintenance of the YSM marine diesel engines. Accordingly, descriptions of the construction and functions of the engine are emphasized in this manual while items which should already be common knowledge are omitted.

One characteristic of a marine diesel engine is that its performance in a vessel is governed by the applicability of the vessel's hull construction and its steering system.

Engine installation, fitting out and propeller selection have a substantial effect on the performance of the engine and the vessel. Moreover, when the engine runs unevenly or when trouble occurs, it is essential to check a wide range of operating conditions—such as installation to the hull and suitability of the ship's piping and propeller—and not just the engine itself. To get maximum performance from this engine, you should completely understand its functions, construction and capabilities, as well as proper use and servicing.

Use this manual as a handy reference in daily inspection and maintenance, and as a text for engineering guidance.

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Model YSM

CHAPTER 1 GENERAL
1. Exterior Views. . . . 1-1
2. Specifications. . . . 1-2
3. Principal Construction 1-3
4. Performance Curves 1-4
5. Features 1-6
6. Engine Cross-Section 1-7
7. Exterior Views 1-8
8. System Diagrams 1-12
9. Accessories 1-19

CHAPTER 2 BASIC ENGINE
1. Cylinder Block 2-1
2. Cylinder Liner 2-3
3. Cylinder Head. . . . 2-6
4. Piston 2-17
5. Connecting Rod 2-22
6. Crankshaft 2-26
7. Camshaft 2-31
8. Timing Gear 2-34

CHAPTER 3 FUEL SYSTEM
1. Construction. . . . 3-1
2. Injection Pump. . . . 3-2
3. Injection Nozzle 3-15
4. Fuel Filter. . . . 3-20
5. Fuel Feed Pump. . . . 3-21
6. Fuel Tank 3-24

CHAPTER 4 GOVERNOR
1. Governor. . . . 4-1
2. Injection Limiter. . . . 4-4
3. Adjust the Governor Link. . . . 4-5
4. Adjusting the No-Load Speed. . . . 4-6
5. Engine Stop Lever 4-7

CHAPTER 5 INTAKE AND EXHAUST SYSTEM
1. Intake And Exhaust System. . . . 5-1
2. Intake Silencer 5-2
3. Exhaust System. . . . 5-3

CHAPTER 6 LUBRICATION SYSTEM
1. Lubrication System 6-1
2. Oil Pump 6-3
3. Oil Filter 6-6
4. Oil Pressure Regulator Valve. . . . 6-7

CHAPTER 7 COOLING SYSTEM
1. Cooling System 7-1
2. Water Pump 7-3
3. Thermostat 7-6
4. Anticorrosion Zinc 7-7
5. Scale Removing 7-8
6. Kingston Cock 7-9
7. Bilge Pump. . . . 7-10
8. Bilge Strainer 7-12

CHAPTER 8 STARTING SYSTEM
1. Starting System Construction 8-1
2. Electric Starting System 8-2
3. Overdrive Hand-Operated System 8-3
4. Chain-Overdrive Hand-Operated System. . . . 8-5

CHAPTER 9 REDUCTION AND REVERSING GEAR
1. Construction. . . . 9-1
2. Installation 9-6
3. Handling the Reduction and Reversing Gears 9-7
4. Inspection and Servicing 9-8
5. Disassembling the Reduction and Reversing Gears 9-14
6. Reassembling the Reduction and Reversing Gears 9-17

CHAPTER 10 REMOTE CONTROL SYSTEM
1. Composition 10-1
2. Construction. . . . 10-2

CHAPTER 11 ELECTRICAL SYSTEM
1. Composition 11-1
2. Battery 11-3
3. Starter Motor 11-6
4. Alternator 11-14
5. Alarm Circuit. . . . 11-22
6. Other Electric Equipment. . . . 11-25

CHAPTER 12 INSTALLATION AND FITTING
1. Propeller and Stern Arrangement 12-1
2. Engine Installation 12-2
3. Stern Equipment. . . . 12-10
4. Interior Piping and Wiring 12-14
5. Front Power Take-Off 12-19

CHAPTER 13 OPERATING INSTRUCTIONS
1. Fuel Oil and Lubricating Oil. . . . 13-1
2. Engine Operating Instructions. . . . 13-8
3. Troubleshooting and Repair. . . . 13-12

CHAPTER 14 DISASSEMBLY AND REASSEMBLY
1. Disassembly and Reassembly Precautions. . . . 14-1
2. Disassembly and Reassembly Tools 14-2
3. Other. . . . 14-11
4. Disassembly 14-12
5. Reassembly 14-16
6. Tightening Torque. . . . 14-21
7. Packing Supplement and Adhesives. . . . 14-22

CHAPTER 15 INSPECTION AND SERVICING
1. Periodic inspection and servicing 15-1

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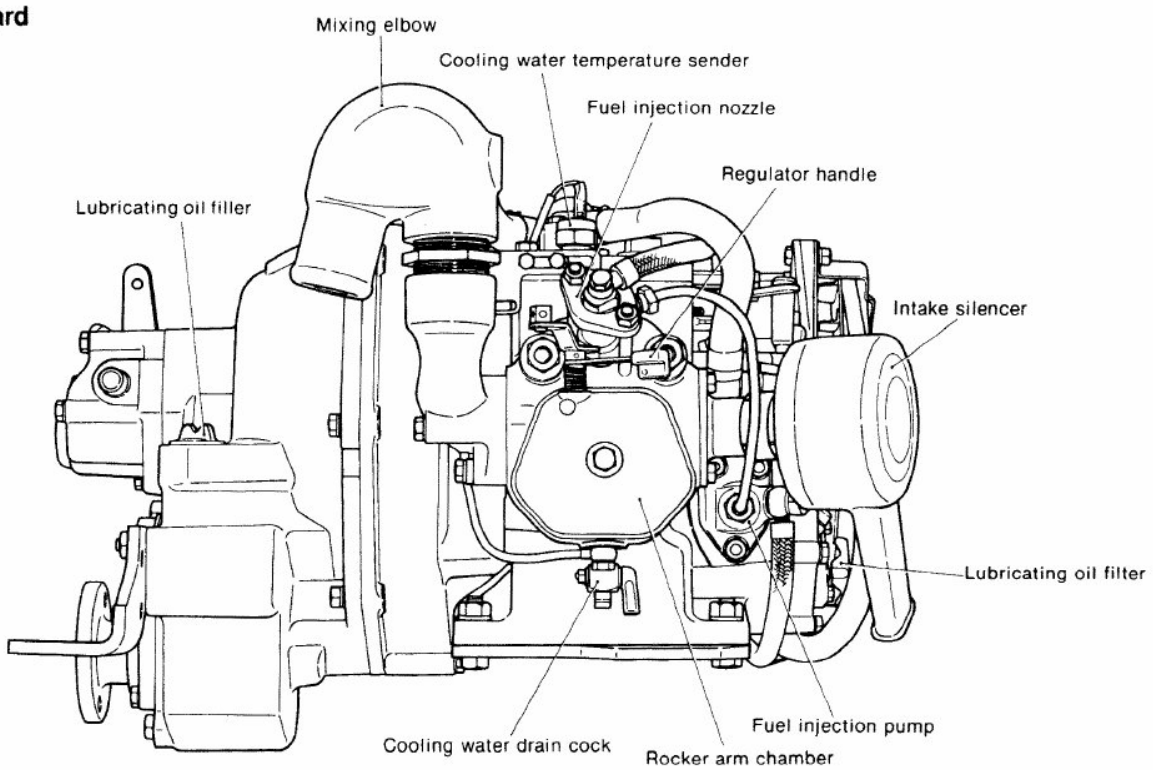
CHAPTER 1

GENERAL

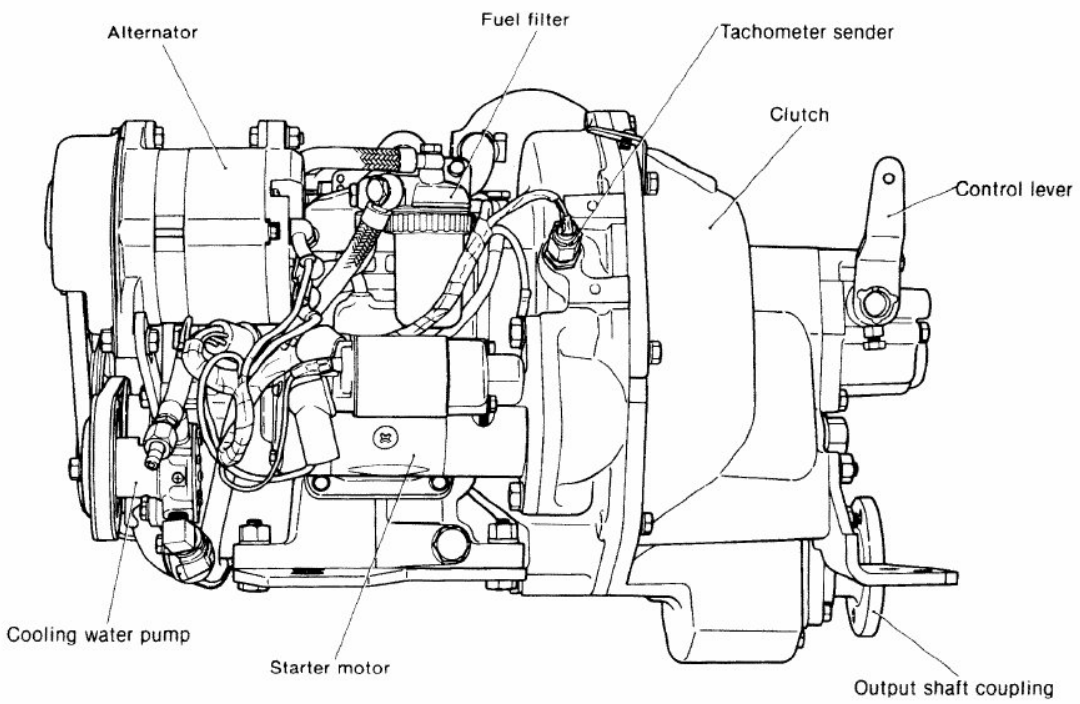
1. Exterior Views 1-1
2. Specifications 1-2
3. Principal Construction 1-3
4. Performance Curves 1-4
5. Features 1-6
6. Engine Cross-Section 1-7
7. Exterior Views 1-8
8. System Diagrams 1-12
9. Accessories 1-19

1. Exterior Views

1-1 Starboard



1-2 Port



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2. Specifications

Model			YSM8-R		YSM8-Y		YSM12-R		YSM12-Y	
Type			Horizontal 4-cycle water-cooled diesel engine							
Combustion chamber			Precombustion type							
Number of cylinders			1							
Bore × stroke		mm	75 × 75				85 × 90			
Displacement		ℓ	0.331				0.510			
Continuous rated output (DIN 6270A)	Output/crankshaft speed	HP/rpm	7/3200				10/3000			
	Mean piston speed	m/s	8.0				9.0			
	Propeller speed	rpm	1639	1093	1639	1093	1518	980	1518	980
One hour rating (DIN 6270B)	Output/crankshaft speed	HP/rpm	8/3200				12/3000			
	Mean piston speed	m/s	8.0				9.0			
	Propeller speed	rpm	1639	1093	1639	1093	1518	980	1518	980
Compression ratio			23:1				21:1			
Fuel injection timing		deg	bTDC 25							
Fuel injection pressure		kg/cm²	160 ±10							
Engine weight (dry)		kg	102		92		130		120	
Power takeoff position			Flywheel side							
Direction of rotation	Crankshaft		Counterclockwise (viewed from clutch side)							
	Propeller shaft		Counterclockwise (viewed from clutch side)							
Cooling system			Sea water forced cooling (rubber impeller water pump)							
Lubrication system			Closed forced lubrication							
Starting system			Electric with manual		Manual		Electric with manual		Manual	
Reduction gear system			Spur gear constant-mesh system							
Clutch			Wet single-disc mechanical type							
Reduction ratio	Ahead		1.95	2.93	1.95	2.93	1.98	3.06	1.98	3.06
	Astern		1.95	2.93	1.95	2.93	1.98	3.06	1.98	3.06
Engine size	Overall length	mm	608		598		638		628	
	Overall width	mm	602		576		673		647	
	Overall height	mm	436		544		485		591	
Lubricating oil capacity (rake angle 8°)	Crankcase Total/Effective	ℓ	1.9/0.8				3.0/1.0			
	Clutch Total/Effective	ℓ	0.7/0.2				0.7/0.2			
No-load engine speed	Maximum	rpm	3400		3400		3150		3150	
	Minimum	rpm	650		600		650		600	

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3. Principal Construction

Group	Part	Construction
Engine block	Cylinder block	Integrally-cast water jacket and crankcase
	Cylinder liner	Wet type coated with anticorrosion paint
	Main bearing	Metal housing type
Intake and exhaust systems and valve mechanism	Cylinder head	Gasket separate valve guide
	Intake and exhaust valves	Poppet type, seat angle 90°
	Intake pipe	Intake inertia type steel pipe
	Exhaust silencer	Water-cooled mixing elbow type (optional)
	Valve mechanism	Overhead valve push rod, rocker arm system
	Intake silencer	Round polyurethane sound absorbing type
Main moving elements	Crankshaft	Stamped forging
	Flywheel	Attached to crankshaft by tapered
	Piston	Oval type
	Piston pin	Floating type
	Piston rings	3 compression rings, 1 oil ring
Lubrication system	Oil pump	Trochoid pump
	Oil filter	Full-flow type, steel plate element
	Oil level gauge	Dipstick
Cooling system	Water pump	Rubber impeller type
	Thermostat	Wax pellet type
Bilge system	Bilge pump	Rubber impeller (tandem type) combined with C.W. pump (optional)
Fuel system	Fuel injection pump	Bosch PFR type
	Fuel injection valve	Semi-throttle valve
	Fuel strainer	Paper element
Governor	Governor	Centrifugal all-speed mechanical type
Starting system	Electric	Pinion ring gear type starter motor
	Manual	Over-driven chain starting
Electrical system	Charger	Alternator (with built-in IC regulator)
Reduction reversing	Reduction gear	Spur gear constant-mesh system
Clutch system	Clutch	Wet single disc mechanical type

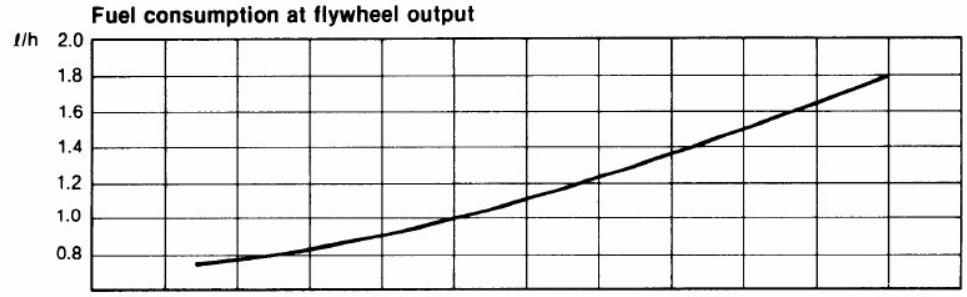
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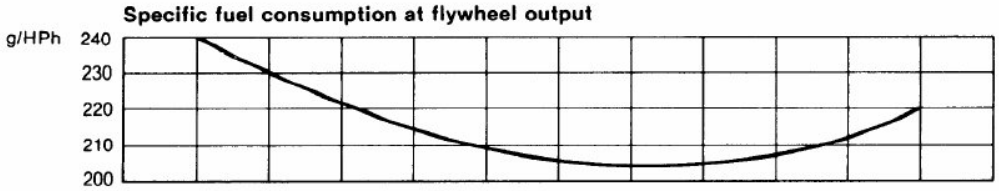
4. Performance Curves

1. YSM8-R, YSM8-Y

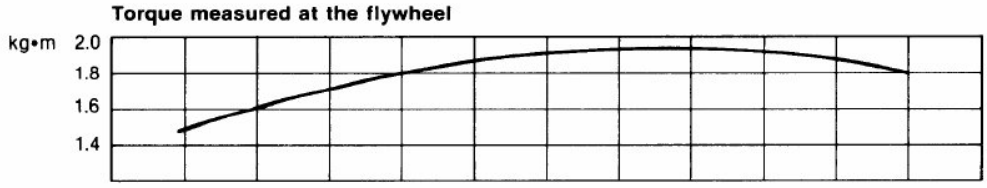
Fuel consumption at flywheel output



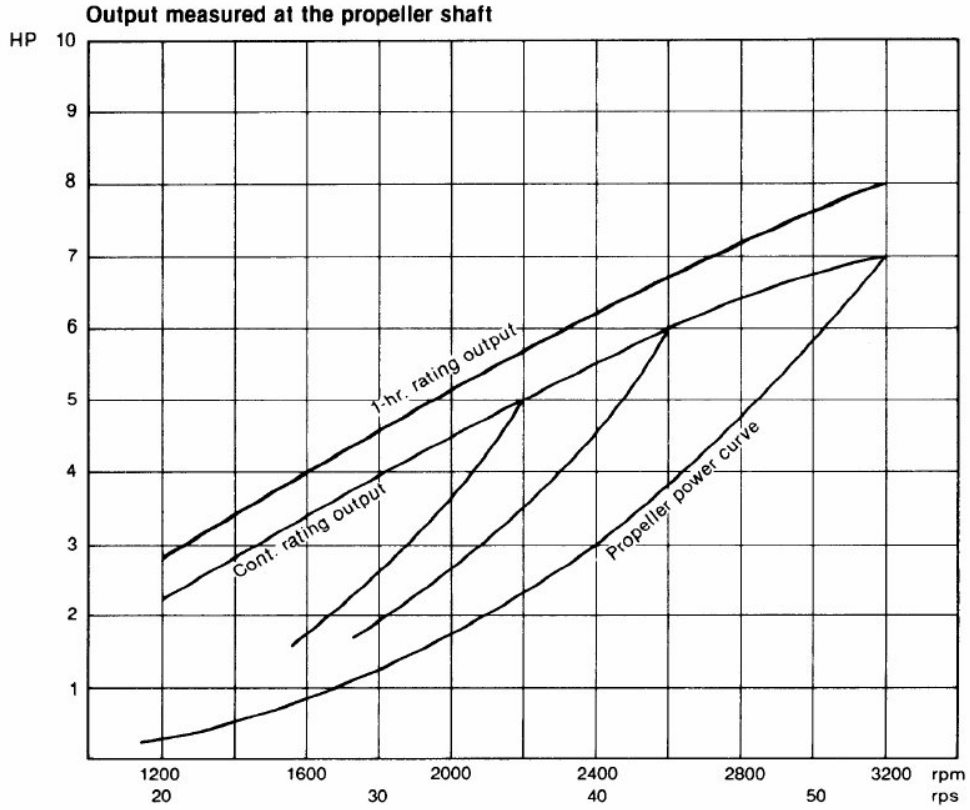
Specific fuel consumption at flywheel output



Torque measured at the flywheel



Output measured at the propeller shaft



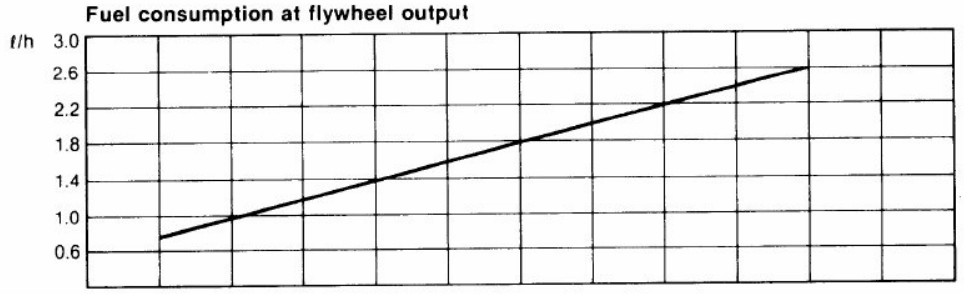
The Engine Flywheel Output is Approx. 5% Higher.
Note: These curves show the average performance of respective engines in test operation at our plant.

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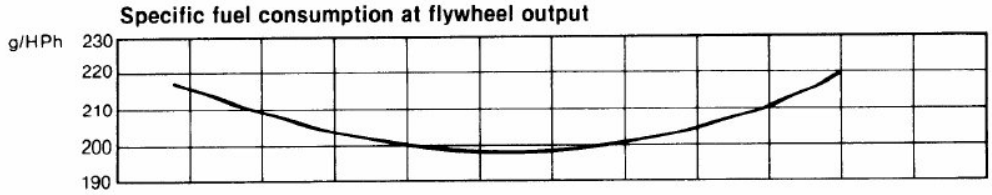
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2. YSM12-R, YSM12-Y

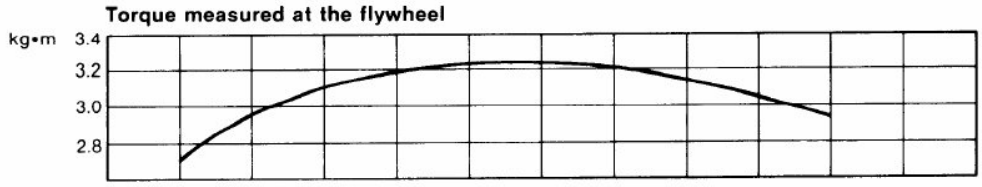
Fuel consumption at flywheel output



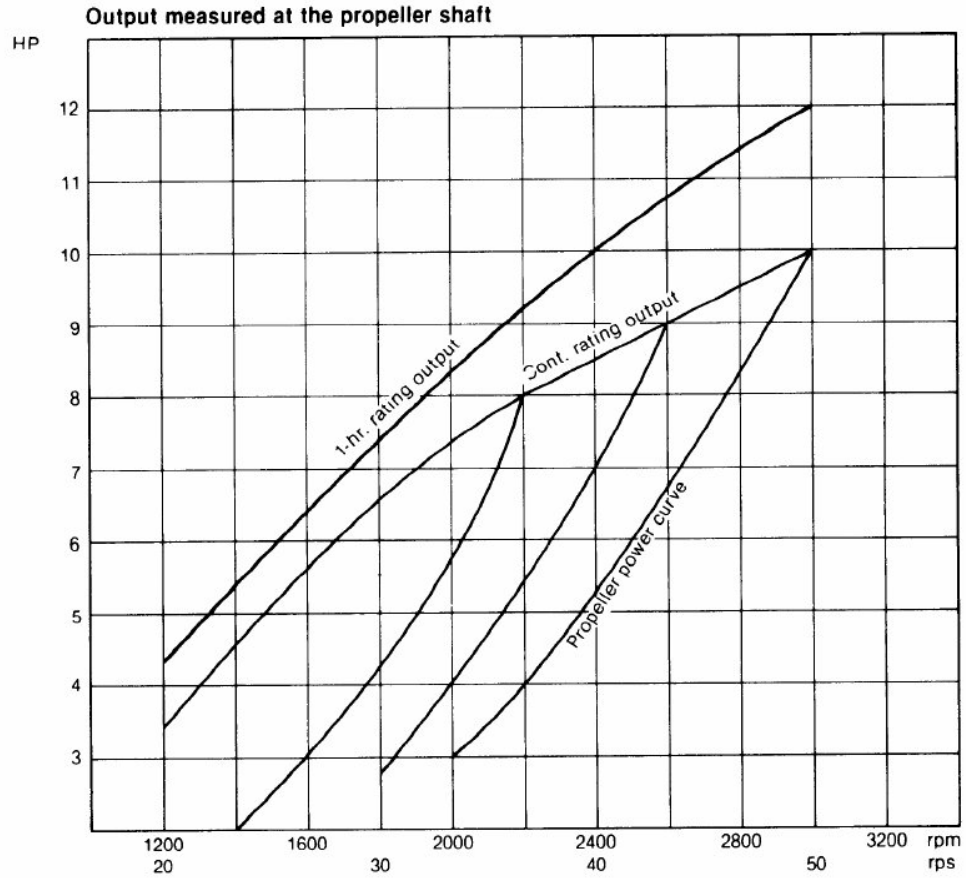
Specific fuel consumption at flywheel output



Torque measured at the flywheel



Output measured at the propeller shaft



The Engine Flywheel Output is Approx. 5% Higher.
Note: These curves show the average performance of respective engines in test operation at our plant.

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